

ASSEMBLY

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Parts

- 2 pcs 8-18 x 3/4 Phillips Pan Head Self Drilling Screws
- 4 pcs 1/4-20 x 3/4 Hex Head Cap Screws
- 4 pcs 1/4 x 20 Nylon Insert Lock Nut
- 1 pc 1/4 Flat Washer (Taped to bracket)

Tools

- 7/16 Wrenches (2)
- Phillips Head Screw Driver

Assembly

1. Attach the bracket handle connector to the shovel blade:
*Using 3 ea-1/4"x3/4" hex bolts and lock nuts, attach the center 3 bolts by inserting the bolt through the blade and fasten with the nut on the backside.
*Using the remaining (1) 1/4"x3/4" hex bolt, (1) 1/4" washer and lock nut insert the bolt through the top hole on the blade and fasten the washer and locknut onto the top of the bracket.
2. Hand tighten all bolts until all are installed. Go back and tighten all bolts starting with the bolt on top of the shovel first. Be careful to not over tighten bolts.
3. Insert fiberglass tube into bracket and fasten using 2 ea 8-18 x 3/4" Phillips Self Drilling Screws. No pre-drilling required. ***Insert plug into the bottom of the fiberglass tube before attaching bracket.***



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